

## PAN STOP INSTALLATION INSTRUCTIONS

### PARTS:

- (1) Pan Stop (1/4" x 1" strap)
- (1) 1/4 x 2 1/4" bolt
- (2) 1/4" x 2" bolt
- (3) 1/4" lock washer
- (3) 1/4" nut
- (6) 1/4" flat washer

### INSTALLATION:

1. Remove all angles from rack, lay rack down on its front side.
2. Center pan stop on rack, measure down 1/4" from top of rack, make sure that center hole lines up with center cross bar. If not turn pan stop end to end.
3. Mark holes, use 1/4" drill bit to drill holes through tubes, three places.
4. Line pan stop up with holes and use 1/4" x 2 1/4" bolts in the top and bottom, use 1/4" x 2" bolt in the middle, use flat washer on the pan stop side and a flat washer and lock washer on the nut side.
5. Tighten all bolts.
6. Stand rack up and replace angles to desired spacing.