

MATERIALS:

- (2) Sides
- (4) Adjustable crossbars
- (2) Bottom angle brackets – Left
- (2) Bottom angle brackets – Right
- (2) Bottom angles- Inside
- (8) 3/8" x 2" hex bolts
- (8) Pieces of 1" channel, 1" long
- (8) 1/4"-20 x 1/2" flange bolts
- (8) 1/4" lock nuts

Casters installed in the factory

TRY OUR ASSEMBLY VIDEO!**TOOLS FOR ASSEMBLY:**

- 3/8" wrench and socket wrench
OR (2) 3/8" wrenches
- 9/16" wrench and socket wrench
OR (2) 9/16" wrenches
- 3/16" Allen wrench



- 1) Attach the left and right bottom angle brackets to the bottom angle runner using the 1/4"-20 x 1/2" bolts and 1/4" lock nuts, fully tighten.
Note: the notch should be facing down, towards the caster. Allows caster to swivel completely.
 - Repeat for both sides of the rack, four bottom angle brackets total.
- 2) Lay each side on a flat surface (or the floor), check the spacing between the sides with the size of pizza pan you'd like the rack to hold.
Note: Single-wide racks are only able to accommodate one size of pizza pan.
- 3) Once your sides are spaced, line the inside bottom angle up with the holes on the left and right brackets, sides may need to be moved (a negligible amount) to make this happen. Attach these parts using the 1/4"-20 x 1/2" flange bolts and 1/4" lock nuts, hand tighten.
 - Repeat on each side of the rack, there should be some "wiggle room" for the next step.
- 4) The adjustable cross bars have holes in each end, threaded to accept the 3/8" x 2" bolts. Line one end up with the holes through the uprights at the top and center of the rack. Using the 1" piece of channel as a washer, bolt the top and center cross bars to the upright. Fully tighten.
- 5) *Note: You will need to loosen the adjustment bolt in the crossbars using an Allen wrench.*
Adjust the length of the crossbars and bolt each one to the other side using the 3/8" x 2" bolts and 1" channel washers, fully tighten.
Leave the adjustable screws in the crossbars loose for now.
 - Repeat steps 4 and 5 for the other side.
- 6) *Fully tighten all assembly bolts before using the rack.*



ASSEMBLY PARTS

PIZZA PAN RACK - NS599A



Bottom Angle Brackets

Note: Notched on attachment end, prevents bracket from blocking the caster

➤ Left bracket pictured



Bottom Angle - Inside "Spreader"



Adjustable Crossbar

HARDWARE



➤ 3/8" x 2" Hex Bolt



1" Channel Washer



➤ 1/4" x 1/2" Flange Bolt



➤ 1/4" Lock Nut