



ASSEMBLY INSTRUCTIONS PIZZA PAN RACK NS590A

MATERIALS:

- (2) Sides
 - (2) Adjustable crossbars
 - (2) Bottom angle brackets – Left
 - (2) Bottom angle brackets – Right
 - (2) Bottom angles- Inside
 - (4) 3/8" x 2" hex bolts
 - (4) Pieces of 1" channel, 1" long
 - (8) 1/4"-20 x 1/2" (flange) bolts
 - (8) 1/4" lock nuts
- Casters equipped in the factory*



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- 1) Attach the left and right bottom angle brackets to the bottom angle runner using the 1/4"-20 x 1/2" bolts and 1/4" lock nuts, fully tighten. *Note: the notch should be facing down, towards the caster. This allows the caster to swivel without being blocked by the angle.*
 - Repeat for both sides of the rack, four brackets total.
- 2) Lay each side on a flat surface (or the floor), check the spacing between the sides with the size of pizza pan you'd like the rack to hold.
Note: Single-wide racks are only able to accommodate one size of pizza pan.
- 3) Once your sides are spaced, line the inside bottom angle up with the holes on the left and right brackets, sides may need to be moved (a negligible amount) to make this happen. Attach these parts using the 1/4"-20 x 1/2" flange bolts and 1/4" lock nuts, hand tighten.
 - Repeat on each side of the rack, there should be some "wiggle room" for the next step.
- 4) The adjustable cross bars have holes in each end, threaded to accept the 3/8" x 2" bolts. Line one end up with the holes through the uprights at the top of the rack. Using the 1" piece of channel as a washer (that wraps around the upright), bolt the cross bar to the upright.
Tighten the bolt.
- 5) *Note: You will need to loosen the adjustment bolt in the crossbar using an Allen wrench.* Adjust the length of the crossbar and bolt it to the other side using the 3/8" x 2" bolt and 1" channel washer, tighten completely. *Leave the adjustable screws in the crossbars loose for now.*
 - Repeat steps 4 and 5 for the other side.
- 6) Fully tighten all assembly bolts before using the rack.

TOOLS FOR ASSEMBLY:

- 3/8" wrench and socket wrench
- OR (2) 3/8" wrenches
- 9/16" wrench and socket wrench
- OR (2) 9/16" wrenches

ASSEMBLY PARTS

PIZZA PAN RACK - NS590A



Bottom Angle Brackets

*Note: Notched on attachment end,
prevents bracket from blocking the caster*

➤ Left bracket pictured



Bottom Angle - Inside "Spreader"



Adjustable Crossbar

HARDWARE



➤ 3/8" x 2" Hex Bolt



1" Channel Washer



➤ 1/4" x 1/2" Flange Bolt



➤ 1/4" Lock Nut